

Work Order ID 155180

155180

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Item ID: D5350-5 Accept *N900040100* Setup Start *NS1*
Revision ID: PRELIM Stop *NS2*
Item Name: Adapter
Start Date: 01/09/2017 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 01/11/2017 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5350	Rev C <u>GA</u>								
110	CONVENTIONAL MILLING MACHINE	0.00				4	0		DAS 32 9-89
110	Mill Conv	0.13							17-01-11
Conventional Milling Machine	Memo MILL AS PER DWG DWG REV: <u>C</u>								
120	QC2- Inspect parts off machine FAI/FAIB	0.00				4	0		DAS 32 9-89
120	QC	0.01							17-01-11
Quality Control	Memo Inspect on CMM as per folio CMM A022 DWG REV: _____ CMM PROG. REV: _____								
130	QC8- Inspect parts - second check	0.00							
130	QC	0.01							
Quality Control	Memo								

.31 lbs
DAS
9
9-89
4 0
POSITIVE RECALL
EFFECTIVE 17-01-11 AUTH 9-89
RELEASED _____ DATE _____

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Monday, January 09, 2017 8:01:05 PM

Item ID: D5350-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: PRELIM Stop ***NS2***
Item Name: Adapter
Start Date: 01/09/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 01/11/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

140

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.01

141

141

QC

Quality Control

QC7-Inspect Chemical Conversion Coat

0.00

Memo

0.00

150

150

Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

Memo

0.05

START TIME: _____

OVEN TEMPERATURE: _____

FINISH TIME: _____

****MASK HOLES AS PER NOTE #8****

N/A
QC 1/7-01-11

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Monday, January 09, 2017 8:01:05 PM

Item ID: D5350-5 Accept *N900040100* Setup Start *NS1*
Revision ID: PRELIM Stop *NS2*
Item Name: Adapter
Start Date: 01/09/2017 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 01/11/2017 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.01	N/A	Full 17-01-11					
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.01							
180 *180* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.07							

ME
17-1-11

Picklist Print

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Monday, January 09, 2017 8:01:03 PM

Work Order ID: 155180

155180

Parent Item: D5350-5

D5350-5

Parent Item Name: Adapter

Start Date: 01/09/2017

Required Date: 01/11/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 17-01-09 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B2.500X03.50 0		Purchased	No				f	8.5858		1.178947			

M6061T6B2 500X03 500

**

6061-T6 Bar 2.50 x 3.50

Location

Loc Qty

Loc Code

MAT004

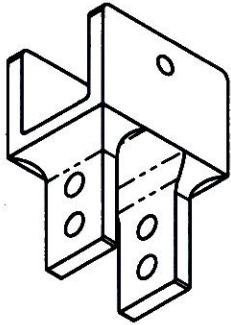
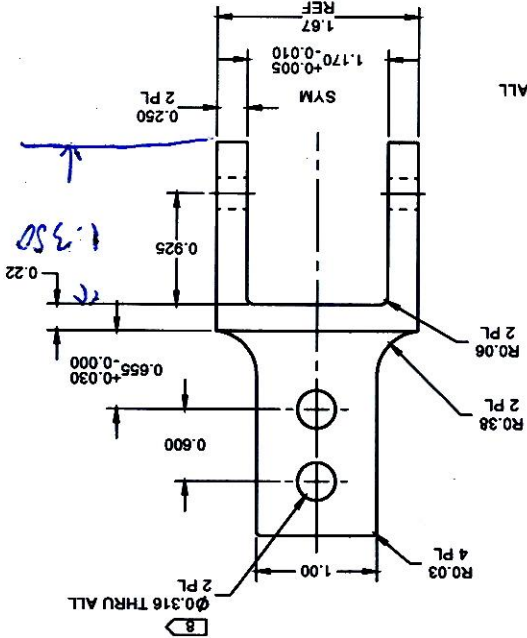
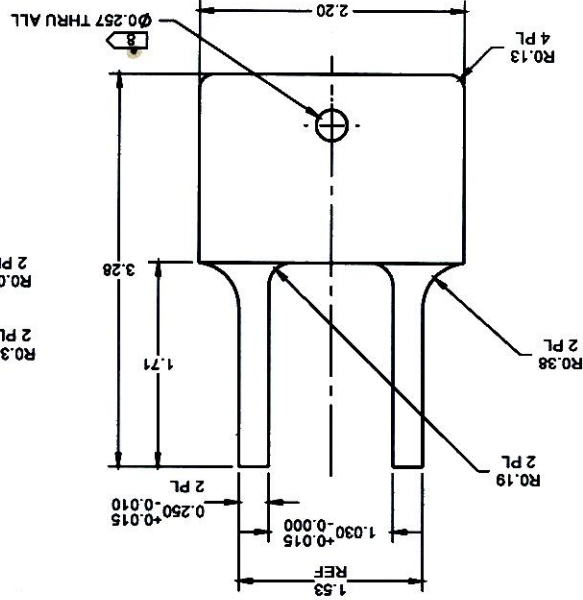
8.5858

m135094

8.5858

Pulled on RD17-1016-1
J.C.L. 17-01-11

- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART OSI 005 4.1
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T68
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.31 LBS
 - 8) MASK HOLES PRIOR TO POWDER COAT



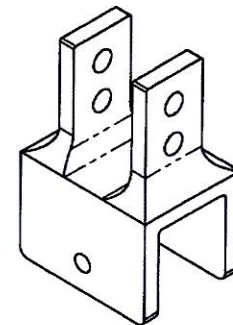
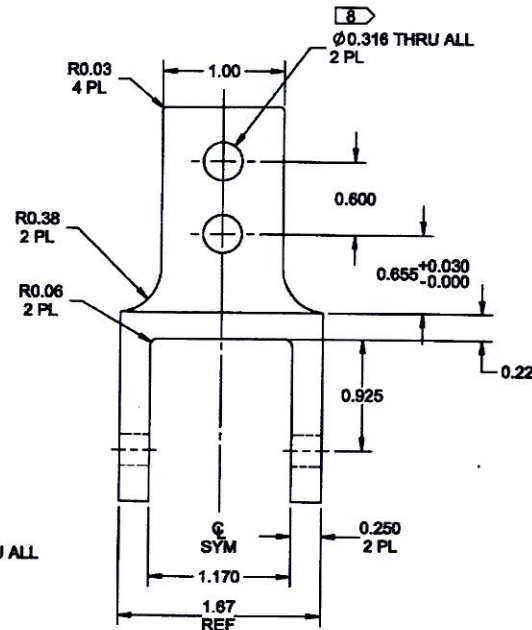
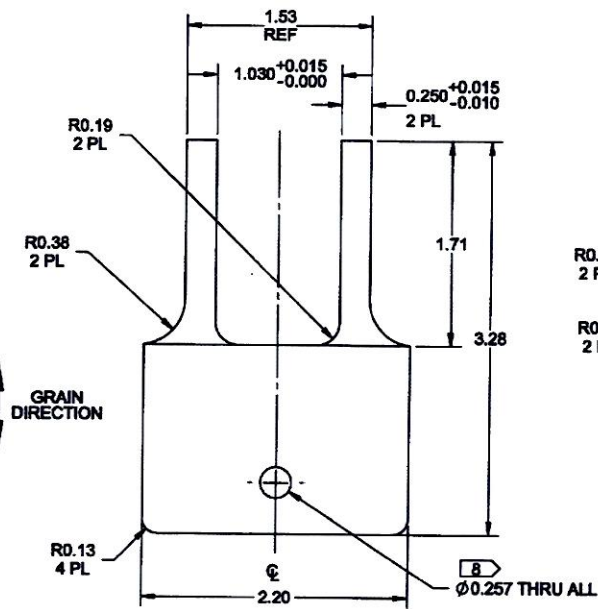
D5350-5 ADAPTER

PRELIMINARY ISSUE

DESIGN	RF	DATE	16.11.18
DRAWN	RF	DE APPR.	DS
CHECKED	VS	APPROVED	
DRAWING NO.	D5350	MFG. APPR.	
HAWKESBURY, ONTARIO, CANADA		SCALE	
DART AEROSPACE LTD		SHEET 6 OF 6	
		REV. C1	
		NTS	

Charge To RD17-106-01

Y4



D5350-5 ADAPTER

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/6 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/6 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6081T68
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT

APPROVED	DESIGN	RF	DART AEROSPACE LTD	
	DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	WK	DRAWING NO.	REV. C
	MFG. APPR.	JFS	D5350	SHEET 5 OF 6
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DSC	R66 BEAM ASSEMBLY	NTS
	DATE	16.11.18	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE BASIS OF THE SUPPLIER'S POLICY THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	